

Date: Wednesday, 6/6/2007 1:54:05 PM
 User: Kim Johnston

Process Sheet

split
w/o 8/5 07/06/14

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 32791 *-2*
 Estimate Number : 12857
 P.O. Number : *N/A*
 This Issue : 6/6/2007 S.O. No. : *N/A*
 Prsht Rev. : NC
 First Issue : *N/A* Type : SMALL /MED FAB
 Previous Run : 32727
 Written By :
 Checked & Approved By : *07.06.07*
 Comment : est rev A 07.05.10 new issue EC

Drawing Name : HARNESS ASSEMBLY
 Part Number : D412702107B
 Drawing Number : ICA D412-702 P.79
 Project Number : N/A
 Drawing Revision : 3
 Material : *N/A*
 Due Date : 6/15/2007 Qty: 8 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
 type labels per PPP D412-702-107B CHG001

2.0 D35733 ADAPTER



Comment: Qty.: 1.0000 Each(s)/Unit Total : *6* 8.0000 Each(s)
 ADAPTER
 batch: *B 31862 (x4)* ✓ *B 33969 (x2)* ✓ *ml*

3.0 D3579046 SHOULDER HARNESS RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : *6* 8.0000 Each(s)
 SHOULDER HARNESS RH
 batch: *B 32244 x6* ✓ *ml*

4.0 K62 CLIP



Comment: Qty.: 1.0000 Each(s)/Unit Total : *6* 8.0000 Each(s)
 CLIP
 batch: *M104426* ✓ *ml*

5.0 MS24693S272 Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : *24* 32.0000 Each(s)
 Screw
 batch: *M104746* ✓ *ml*

ml 07/08/29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
07/06/14	1	split u/o	SB	07/06/14	5		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: LD Date: 07/08/13
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 6/6/2007 1:54:05 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 32791

Part Number: D412702107B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

AN960JD10LL

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : ²⁴32.0000 Each(s)

Washer

batch: M19600

✓
ml

7.0

MS21042L3

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : ²⁴32.0000 Each(s)

Nut

batch: M104547

✓
ml

8.0

D35693

DECAL



Comment: Qty.: 1.0000 Each(s)/Unit Total : ⁶8.0000 Each(s)

DECAL

batch: _____

B 32540(x2) ✓

B 33715 x 4 ✓

ml 07/08/29

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg ICA D412-702 p.79

A/R MARINE ADHESIVE SEALANT GLUE BATCH: M104524

^{x6}
ml 07/08/29

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

ml 07/08/29 (6)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-107B CHG001

Location: _____

PPP Rev: _____

ml 07/08/29 (6)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

⁽⁶⁾
ml 07/08/30

Job Completion



U 07/08/30

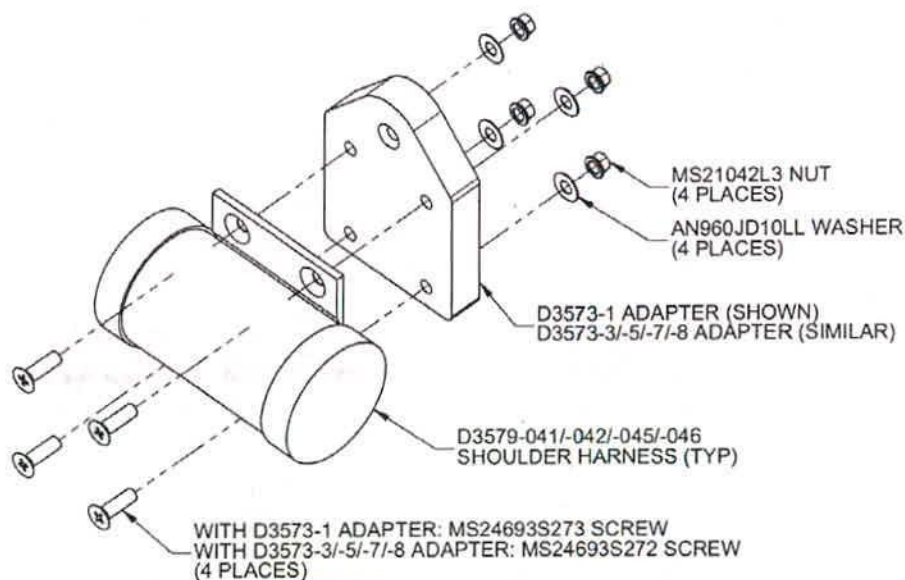
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

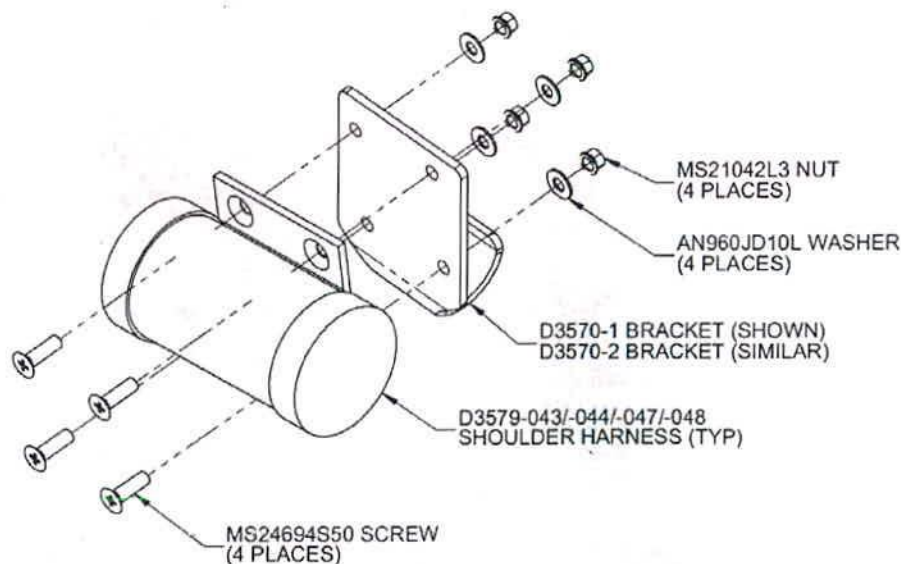
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



**DETAIL 'K' D412-702-101A/-103A/-105A/-107A/-109A/-115A/-117A AND
D412-702-101B/-103B/-105B/-107B/-109B/-115B/-117B HARNESS ASSEMBLIES**
(BELTS, K6.2 CLIP AND D3569-1/-2/-3 DECAL NOT SHOWN)



DETAIL 'L' D412-702-111A/-111B/-113A/-113B HARNESS ASSEMBLIES
(BELTS AND D3569-1/-2/-3 DECALS NOT SHOWN)

SHOP COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 32791

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